



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3916-5
Job Sheet 202671



Part No: D3916-5

Job Qty: 6 pcs

Part Name: Light Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/19

Job Tracking No:

Due Date: 11/26/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	6 pcs	11/26/19	11/26/19	0.00	1.71	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		34
110	QC 5	6 pcs	11/26/19	11/26/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		

Plex 10/31/19 1:30 PM Dart.lajeunesse.marie



Container No: S234760



Part: D3916-5

Job No: 202671

Serial No/Batch: S234760

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/26/19

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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

120 Packaging 3-1 - Stock - B4B 6 pcs		11/26/19	0.00 0.00	QC 5 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	DAS
				Packaging 3 - 13 - B4B	19
				Packaging 3 - 14 - B4B	9-00
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA		6 pcs	11/26/19	0.00 0.00	DAS
				QC 21 - SA - 21	21
				QC 21 - SA - 70	NOV 27 2019
				QC 21 - SA - 53	2-00
Part Op 100 - Large Fab 8 (Fabricate per Drwg) 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9566 *** Make Descriptions: line at 9.00" annd use jig for other line***					
110 - (QC5- Inspect part completeness to step on W/O)					
120 - Packaging3 Large Fab (Identify as per dwg & Stock Location: LOCATION: WA004-4					
130 - QC21 (QC21- Final Inspection - Work Order Release) 1-Cut as per Dwg D3942-3					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TS0.500W.049	Square Tubing	24.9960 ft (4.166 ea)	100-Large Fab - Basket - 1	SDH 630	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Large Fab - Basket - 1	M304TS0.500W.049	25	595	0	
Part Specifications					
Specifications could not be found.					

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation				Disposition			
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			



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D3916-5
Job Sheet 202672

Part No: D3916-5		Job Qty: 6 pcs
Part Name: Light Rib		
Part Weight: 0 lbs	Status: New	Priority: Medium
Job Created: 10/31/19	Job Tracking No:	
Due Date: 11/26/19	Created By: Marie Lajeunesse	
Type: Stock	Description:	
Note: DWG REV A IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC		
Ship Via:		

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Large Fab - Basket - 1	6 pcs	11/26/19	11/26/19	0.00	1.71	Large Fab - 1	
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	
							Large Fab - 8	
							Large Fab - 9	
							Large Fab - 11 (Various)	
							Large Fab - 12	LL
110	QC 5	6 pcs	11/26/19	11/26/19	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	



Container No: S234761

Part: D3916-5
Job No: 202672
Serial No/Batch: S234761
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

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Date: 11/25/19

DAS
40
NOV 26 2019
8-69

0/31/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				QC 5 - 81			
120	Packaging 3-1 - Stock - B4B	6 pcs	11/26/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
130	QC 21 - SA	6 pcs	11/26/19	0.00	0.00	QC 21 - SA - 21	
						QC 21 - SA - 70	
						QC 21 - SA - 53	
Part Op 100 - Large Fab 8 (Fabricate per Drwg) 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9566 *** Make Descriptions: line at 9.00" annd use jig for other line***							
110 - (QC5- Inspect part completeness to step on W/O)							
120 - Packaging3 Large Fab (Identify as per dwg & Stock Location: LOCATION: WA004-4							
130 - QC21 (QC21- Final Inspection - Work Order Release) 1-Cut as per Dwg D3942-3							
Job BOM							
Part / Item	Component Name	Quantity	Operation	Container			
M304TS0.500W.049	Square Tubing	24.9960 ft (4.166 ea)	100-Large Fab - Basket - 1	S221630			
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
100-Large Fab - Basket - 1	M304TS0.500W.049	25	595	0			
Part Specifications							
Specifications could not be found.							



NCR No.

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Skid-tube ☐ Machining ☐ Large Fab ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation				Disposition					
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